



# Fabricated Lit and Unlit



Letters



Logos



LED Illuminated

*Made True.*

### Stainless Steel Fabricated without Back

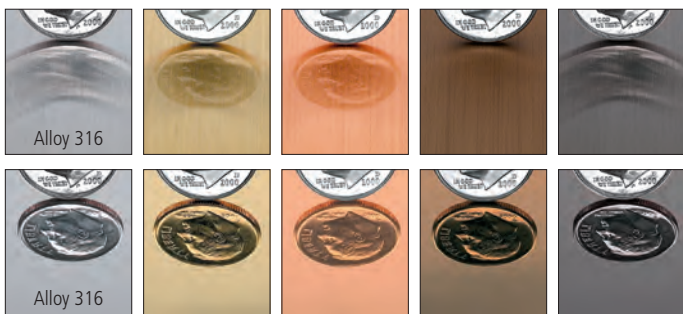
Precision fabricated stainless steel Letters, expertly crafted from pre-finished C304 or 316 Alloys. Offering heavy-gauge construction with multiple finish options—all internally secured with lead-free continuous solder joints. Produced in sizes from 2" high to 36" high, in nearly any letter style or logo of your choice. Return depths from 1/2" to 6" deep.



#### 304 Stainless Steel Finish Options



#### Titanium Coated & 316 Alloy



Alloy 316

Titanium Coated Stainless Steel

#### Stainless Steel Sizes

**Size:** 2" to 36" high

**Depth:** 1/2" to 6" deep

**Stroke:** minimum 3/8" stroke

**Mounting:** stud mounted

#### Stainless Steel Construction

**Face:** 18 gauge - up to 24" high

16 gauge - over 24" high

**Return:** 24 gauge - up to 24" high

22 gauge - over 24" high



## Stainless Steel Fabricated Halo-Lit

Produced in a wide range of sizes from 6" to 36" high, in multiple stainless finish options, all lit with one of five LED colors. Halo Lit fabricated letters are produced with a removable can to allow for servicing of LEDs. In addition, optional detachable studs create a 1-1/2" stand-off, and allow easy removal of letters from the wall.



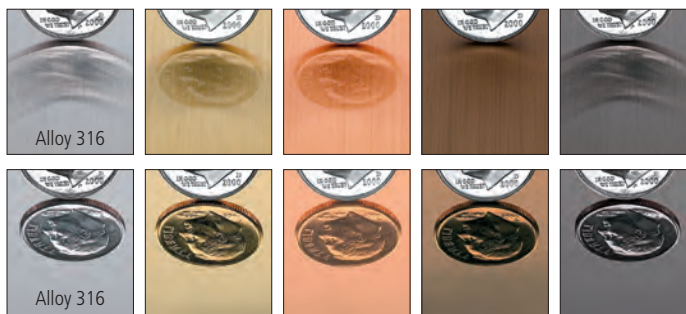
### 304 Stainless Steel Finish Options



### LED Colors



### Titanium Coated & 316 Alloy



Alloy 316

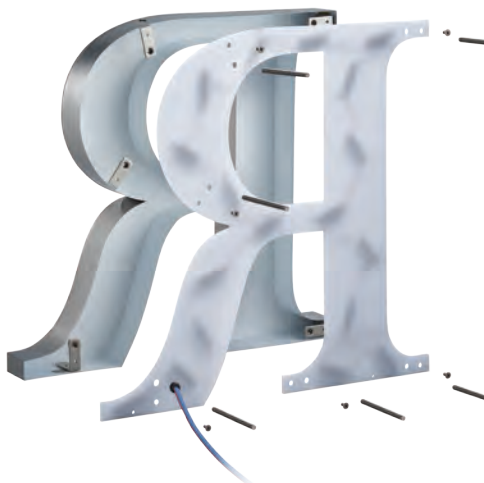
Titanium Coated Stainless Steel

### Stainless Steel Halo-Lit Sizes

- Size:** 6" to 36" high
- Depth:** 1" to 6" deep
- Stroke:** minimum 1" stroke
- Mounting:** stud or detachable stud mount

### Stainless Steel Halo-Lit Construction

- Face:** 18 gauge - up to 24" high  
16 gauge - over 24" high
- Return:** 24 gauge - up to 24" high  
22 gauge - over 24" high
- Back:** Clear or light diffused Lexan - .118" - .236"



### Stainless Steel Fabricated Face-Lit

Our durable and attractive fabricated stainless steel channel letters with illuminated acrylic faces make a dramatic statement and provide outstanding low-light visibility. Get the exact combination of daylight and nighttime colors you want with a broad selection of translucent acrylic in letter heights from 6" to 36". The stainless steel return provides a sophisticated look and depth. Choose from polycarbonate or stainless steel backing with the brilliance of integrated LEDs included as part of this letter package.



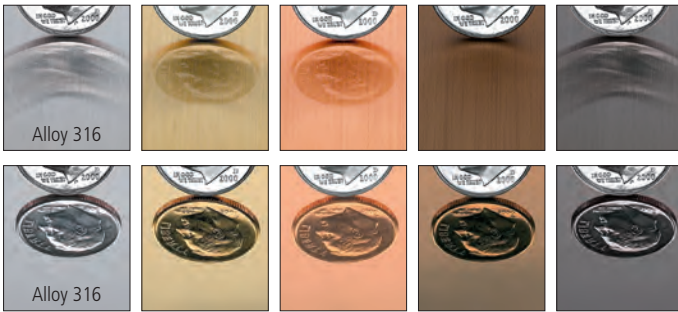
### 304 Stainless Steel Finish Options



### LED Colors



### Titanium Coated & 316 Alloy



Alloy 316

Titanium Coated Stainless Steel

### Acrylic Insert Options



Available in 7 light diffused 3/16" acrylic colors

### Stainless Steel Face-Lit Sizes

- Size:** 6" to 36" high
- Depth:** 1" to 6" deep
- Stroke:** minimum 1" stroke
- Mounting:** stud or detachable stud mount

### Stainless Steel Face-Lit Construction

- Face:** 18 gauge - up to 24" high  
16 gauge - over 24" high
- Outline - .30" - .50" wide
- Return:** 24 gauge - up to 24" high  
22 gauge - over 24" high
- Back:** Stainless steel or Lexan - .118" - .236"



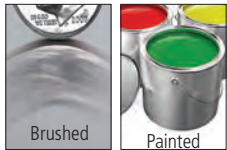


### Aluminum Fabricated Halo-Lit

The lightweight solution for letters 16" and up to an astounding 120" tall, these dramatic large letters are impossible to ignore, yet won't overwhelm your design or your shop floor. Gemini's aluminum reverse channel letters feature a durable .090" (2.3mm) face gauge with .063" gauge returns, and offer a choice of polycarbonate backs with integrated LEDs to provide the lighting effect you desire. To provide outstanding light consistency and brightness, the interior of the cans are painted white. Halo Lit fabricated, produced with a removable can to allow for servicing of LEDs—or optional detachable studs to create a 1-1/2" stand-off, and allow easy removal of letters from the wall.



### 304 Stainless Steel Finish Options



### LED Colors



### Aluminum Halo-Lit Sizes

- Size:** 16" to 120" high
- Depth:** 2" to 6" deep
- Stroke:** minimum 2" based on depth
- Mounting:** stud or detachable stud mount

### Aluminum Halo-Lit Construction

- MIG Welded Face:** 0.090"
- Return:** 0.063"
- Back:** Clear or light difused Lexan - .118" - .236"

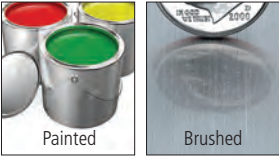


### Aluminum Fabricated Face Lit

The lightweight solution for letters 16" and up to an astounding 120" tall let you offer the most highly visible, large-scale dimensional letters available. Get the exact combination of colors that function effectively in daylight and low light with a broad selection of acrylic that features a removable face retainer for easy access.



### 5052 Aluminum Alloy Finish Options



### Acrylic Insert Options



Available in 7 light diffused 3/16" acrylic colors

### LED Colors



### Aluminum Face-Lit Sizes

**Size:** 16" to 120" high

**Depth:** 3" to 6" deep

**Stroke:** minimum 2" based on depth

**Mounting:** stud or through hole

### Aluminum Face-Lit Construction

**MIG Welded Face:** 0.090" x 1" deep

**Outline:** .50" - 1.00" wide

**Back/Can:** 0.063" fabricated aluminum



## Aluminum Fabricated without Back

Heavy gauge fabricated aluminum letters, handcrafted from 5052 alloy aluminum with .090" faces and .063" returns that are MIG welded for extra strength and stability. Typically painted, but can be brushed or anodized to lock-in corrosion resistance. Produced in nearly any letter style or logo of your choice in sizes from 16" to 120"—with 1" to 6" deep returns.



### Aluminum Finish Options



### Aluminum Sizes

**Size:** 16" to 120" high

**Depth:** 1" to 6" deep

**Stroke:** minimum 1" based on depth

**Mounting:** stud or detachable stud mount

### Aluminum Construction

**MIG Welded Face:** 0.090"

**Return:** 0.063"

*Optional Open Face Available*



# FABRICATED METAL

# PAINTED COLORS

White 5687	Dove Grey 4310	Grey 0209	Desert Sand 4660	Ivory 2718
Lemon Yellow 2037	Yellow 2000	Citrus Yellow 0217	Sundance Yellow 0218	Schoolbus Yellow 0254
Orange 2119	Red-Orange 2662	Rampart Orange 0256	Red 2793	Brick Red 0218
Black Cherry 2280	Maroon 2240	Magenta 2410	Violet Toner 0246	Purple 2287
Midnight Blue 2767	Dark Blue 2050	Medium Blue 2860	Blue 3000	Light Blue 2648
Marine Reef Blue 5425	Teal 3210	Safety Green 8090	Spring Green 3555	Emerald Green 0222
Federal Green 0259	Light Green 2108	Dark Green 2030	Hunter Green 2162	Brown 2418
Duranodic Bronze* 3130	Old Copper* 0314	Medium Bronze* 0312	Copper 0253	Aztec Copper 0402
Metallic Gold* 2756	Aztec Gold 0401	Brilliant Gold 0400	Metallic Silver* 8886	Black 2025

\*Indicates colors that do not have a full gloss finish.